

CP Based Tool for Tightening the MILP Relaxation of a Crude-Oil Operations Scheduling MINLP

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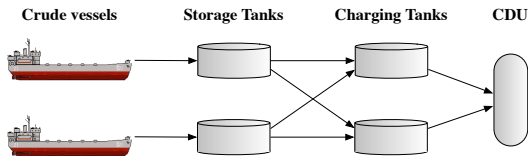
Introduction

Goals

- ▶ Optimize the schedule of operations for the crude-oil unloading and blending problem using a continuous-time mathematical formulation
- ▶ Reduce the computation expense by breaking the symmetries in the MINLP model
- ▶ Use CP inference techniques to improve performance
- ▶ Use CP bound contraction to tighten the MILP relaxation of the MINLP

Crude-oil operations scheduling problem

- ▶ Scheduling horizon $[0, H]$
- ▶ 4 types of resources:
 - ▶ Crude-oil marine vessels
 - ▶ Storage tanks
 - ▶ Charging tanks
 - ▶ Crude Distillation Units (CDUs)
- ▶ 3 types of operations:
 - ▶ **Unloading:** Vessel unloading to storage tanks
 - ▶ **Transfer:** Transfer from storage tanks to charging tanks
 - ▶ **Distillation:** Distillation of charging tanks

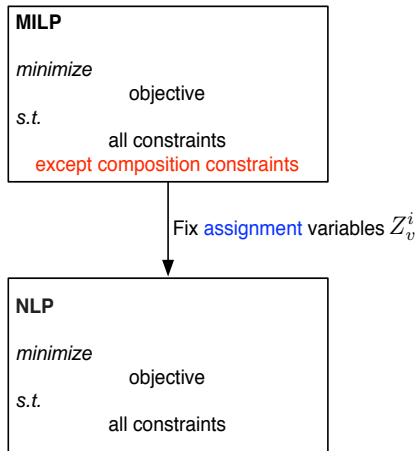


Solution method

Decomposition steps

The MINLP model is solved using the following MILP - NLP decomposition procedure :

1. **Solve** the MILP relaxation
2. **Check** feasibility: the solution may not satisfy the nonlinear composition constraints
3. If infeasible, **Fix** assignment variables
4. **Solve** the resulting NLP (with nonlinear composition constraints)



Profit maximization vs Cost minimization

- ▶ Original linear objective function:

$$\max \sum_{i \in T} \sum_{r \in R_D} \sum_{v \in I_r} \sum_{c \in C} G_c \cdot V_{ivc}$$

- ▶ New nonlinear objective function:

$$\begin{aligned} Z = & \text{SWITCHINGCOST} \sum_{r \in CDU} \left(\sum_{i,v \in I_r} Z_{iv} - 1 \right) \\ & + \text{UNLOADINGCOST} \sum_{i,v \in \text{UNLOAD}} D_{iv} \\ & + \text{SEAWAITINGCOST} \sum_{i,v \in \text{UNLOAD}} W_{iv} \\ & + \text{FIXEDSTORAGECOST} \\ & + \sum_{i,r_1,r_2,v \in O_{r_1} \cap I_{r_2}} \left(\dot{C}_{r_2} - \dot{C}_{r_1} \right) \left(H - S_{iv} - \frac{D_{iv}}{2} \right) V_{iv} \end{aligned}$$

- ▶ Lee et al., 2006
(discrete-time, **linear objective**)
- ▶ Jia et al., 2003
(continuous-time, **linear approximation objective**)
- ▶ Karuppiah et al., 2008
(continuous-time, **exact nonlinear objective**, global optimization)

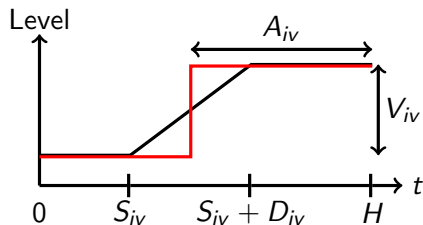
Storage cost variation

- ▶ Variation of storage cost:

$$\begin{aligned}\Delta COST_{iv} &= \sum_{i, r_1, r_2, v \in O_{r_1} \cap I_{r_2}} \left(\dot{C}_{r_2} - \dot{C}_{r_1} \right) \left(H - S_{iv} - \frac{D_{iv}}{2} \right) V_{iv} \\ &= \sum_{i, r_1, r_2, v \in O_{r_1} \cap I_{r_2}} \left(\dot{C}_{r_2} - \dot{C}_{r_1} \right) A_{iv} V_{iv}\end{aligned}$$

- ▶ where:

- ▶ \dot{C}_r is the storage cost rate
- ▶ $A_{iv} = H - S_{iv} - \frac{D_{iv}}{2}$ is the time remaining after the middle of operation time interval
- ▶ V_{iv} is the volume transferred



Reformulation and linear relaxation

- ▶ Reformulation of storage costs:

$$\begin{aligned}\Delta COST &= \sum_{i,r_1,r_2,v \in O_{r_1} \cap I_{r_2}} (\dot{C}_{r_2} - \dot{C}_{r_1}) A_{iv} V_{iv} \\ &= \sum_{i,r_1,r_2,v \in O_{r_1} \cap I_{r_2}} (\dot{C}_{r_2} - \dot{C}_{r_1}) X_{iv}\end{aligned}$$

- ▶ where $X_{iv} = A_{iv} V_{iv}$
- ▶ Linear relaxation using McCormick under- and overestimators (McCormick, 1976):

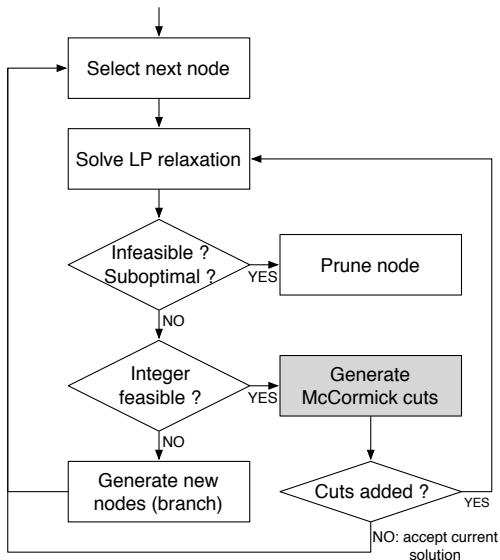
$$X_{iv} \geq A_{iv}^L V_{iv} + A_{iv} V_{iv}^L - A_{iv}^L V_{iv}^L$$

$$X_{iv} \geq A_{iv}^U V_{iv} + A_{iv} V_{iv}^U - A_{iv}^U V_{iv}^U$$

$$X_{iv} \leq A_{iv}^L V_{iv} + A_{iv} V_{iv}^U - A_{iv}^L V_{iv}^U$$

$$X_{iv} \leq A_{iv}^U V_{iv} + A_{iv} V_{iv}^L - A_{iv}^U V_{iv}^L$$

Branch & Cut with McCormick cuts



- ▶ McCormick cuts generation implementing in [Ilog Cplex 11](#) using a [Lazy Constraint Callback](#)
- ▶ Cut generation procedure executed only at **integer feasible nodes** to reduce computational expense

CP based McCormick cuts

- ▶ Let p be a discrete solution of the MINLP defined by the discrete values taken by binary variables Z_{iv}
- ▶ p is defined by the corresponding sequence of operations (v_1^p, \dots, v_n^p)
- ▶ Let $(CP)^p$ be a CP model defined by:

$$(CP)^p \begin{cases} \text{MINLP constraints} \\ Z_{iv} = 1 & \forall (i, v), v = v_i^p \\ Z_{iv} = 0 & \forall (i, v), v \neq v_i^p \end{cases}$$

- ▶ CP constraint propagation can be used to obtain tight bounds for discrete solution p :

$$(CP)^p \xrightarrow[\text{Ilog Solver}]{\text{constraint propagation}} \left((A_{iv}^L)^p, (A_{iv}^U)^p, (V_{iv}^L)^p, (V_{iv}^U)^p \right)$$

CP based McCormick cuts

- ▶ Consider an MILP node for which the LP relaxation is **integer feasible**
- ▶ Let p be the corresponding discrete solution
- ▶ The following "**basic McCormick cuts**" are valid for p :

$$X_{iv} \geq \left(A_{iv}^L\right)^p V_{iv} + A_{iv} \left(V_{iv}^L\right)^p - \left(A_{iv}^L\right)^p \left(V_{iv}^L\right)^p$$

$$X_{iv} \geq \left(A_{iv}^U\right)^p V_{iv} + A_{iv} \left(V_{iv}^U\right)^p - \left(A_{iv}^U\right)^p \left(V_{iv}^U\right)^p$$

$$X_{iv} \leq \left(A_{iv}^L\right)^p V_{iv} + A_{iv} \left(V_{iv}^U\right)^p - \left(A_{iv}^L\right)^p \left(V_{iv}^U\right)^p$$

$$X_{iv} \leq \left(A_{iv}^U\right)^p V_{iv} + A_{iv} \left(V_{iv}^L\right)^p - \left(A_{iv}^U\right)^p \left(V_{iv}^L\right)^p$$

- ▶ However, if not all binary variables Z_{iv} are fixed, they are **not valid** for the current node

CP based McCormick cuts

- Instead with use following "big-M McCormick cuts":

$$X_{iv} \geq (A_{iv}^L)^P V_{iv} + A_{iv} (V_{iv}^L)^P - (A_{iv}^L)^P (V_{iv}^L)^P - M_1 \cdot (n - \sum_i Z_{iv_i^P})$$

$$X_{iv} \geq (A_{iv}^U)^P V_{iv} + A_{iv} (V_{iv}^U)^P - (A_{iv}^U)^P (V_{iv}^U)^P - M_2 \cdot (n - \sum_i Z_{iv_i^P})$$

$$X_{iv} \leq (A_{iv}^L)^P V_{iv} + A_{iv} (V_{iv}^U)^P - (A_{iv}^L)^P (V_{iv}^U)^P + M_3 \cdot (n - \sum_i Z_{iv_i^P})$$

$$X_{iv} \leq (A_{iv}^U)^P V_{iv} + A_{iv} (V_{iv}^L)^P - (A_{iv}^U)^P (V_{iv}^L)^P + M_4 \cdot (n - \sum_i Z_{iv_i^P})$$

where:

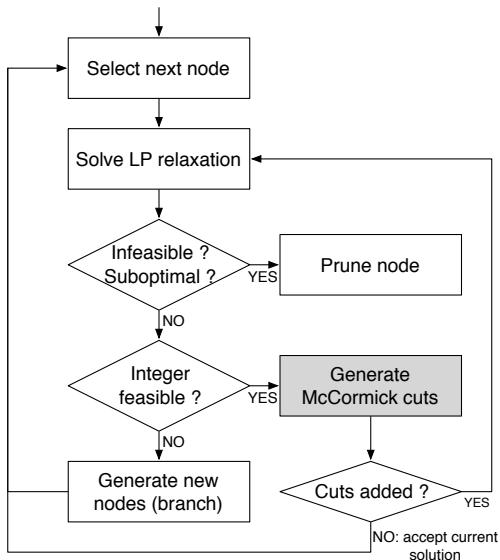
$$M_1 = (A_{iv}^L)^P V_{iv}^U + A_{iv}^U (V_{iv}^L)^P - (A_{iv}^L)^P (V_{iv}^L)^P$$

$$M_2 = (A_{iv}^U)^P V_{iv}^U + A_{iv}^U (V_{iv}^U)^P - (A_{iv}^U)^P (V_{iv}^U)^P$$

$$M_3 = A_{iv}^U V_{iv}^U - \left\{ (A_{iv}^L)^P V_{iv}^L + A_{iv}^L (V_{iv}^U)^P - (A_{iv}^L)^P (V_{iv}^U)^P \right\}$$

$$M_4 = A_{iv}^U V_{iv}^U - \left\{ (A_{iv}^U)^P V_{iv}^L + A_{iv}^L (V_{iv}^L)^P - (A_{iv}^U)^P (V_{iv}^L)^P \right\}$$

Branch & Cut with McCormick cuts



- ▶ McCormick cuts generation implementing in **Ilog Cplex 11** using a **Lazy Constraint Callback**
- ▶ Cut generation procedure executed only at **integer feasible nodes** to reduce computational expense

Computational results

- ▶ 4 problems from Lee et al. (1996) solved with 2 approaches
 - ▶ **BasicRelaxation**: McCormick constraints added at the **root node** only (modeling stage)
 - ▶ **ExtendedRelaxation**: McCormick cuts at each **integer feasible nodes**
- ▶ **MILP**: Ilog Cplex ; **CP**: Ilog Solver ; **NLP**: CONOPT 3
- ▶ Optimality gap is reduced (3.48% vs 14.83% average gap)
- ▶ CPU time is increased by 9.5%

Pb	MILP				NLP Solution	Gap
	Solution	CPU	CP	Nodes		
BasicRelaxation						
1	199.1	9s	-	22	222.3	11.7%
2	297.8	215s	-	55	362.9	21.9%
3	254.6	224s	-	73	287.6	13.0%
4	331.8	600s	-	20	374.0	12.7%
ExtendedRelaxation						
1	213.7	11s	1s	20	222.3	4.0%
2	343.1	246s	19s	57	351.2	2.4%
3	269.2	337s	16s	95	287.6	6.8%
4	371.3	554s	18s	19	374.0	0.7%

Table: Results obtained with BasicRelaxation and ExtendedRelaxation algorithms

Computational results

- ▶ For problem 1, at the node where the optimal solution is found, 2 rounds of McCormick cuts are added:
 - ▶ First round increase objective value from 199.1 to 212.4
 - ▶ Second round increase objective value from 212.4 to 213.7
 - ▶ No cuts are add during the third round
- ▶ Comparison with generic MINLP solvers for problems 1 and 2

Algorithm	Problem 1			Problem 2		
	Solution	CPU	Gap	Solution	CPU	Gap
BasicRelaxation	222.3	9s	11.7%	362.9	215s	21.9%
ExtendedRelaxation	222.3	11s	4.0%	351.2	246s	2.4%
DICOPT	233.5	14s	-	351.2	1235s	-
sBB	Local Infeas.	14s	-	Local Infeas.	697s	-
Bonmin-OA	222.3	27s	-	No solution	+3600s	-
AlphaECP	222.3	260s	-	358.0	+3600s	-
BARON	222.3	+3600s	4.1%	No solution	+3600s	-

Table: Results obtained with several algorithms on problems 1 and 2

Conclusion and future work

Conclusion

- ▶ Continuous-time MINLP formulation for the crude-oil operations problem (Mouret et al., 2009)
- ▶ CP based MILP relaxation tightening tool for the minimization of total costs
 - ▶ Reduced optimality gap
 - ▶ Same or better NLP feasible solution obtained

Future work

- ▶ **Improve CP model** for better bound tightening
- ▶ Use **optimality-based reduction techniques** (Sahinidis, 2003) to derive a cut valid for the optimal solution (but not for all feasible solutions):

$$x^* = x^U(\text{multiplier } \lambda^*) \Rightarrow x \geq x^U - \frac{U - L^*}{\lambda^*} \text{ (for minimization problem)}$$

- ▶ Extend the MILP search with **spatial branch & bound** for complete global optimization