



A Two-Stage Algorithm for Multi-Scenario Dynamic Optimization Problem

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March 8, 2011
EWO Annual Meeting

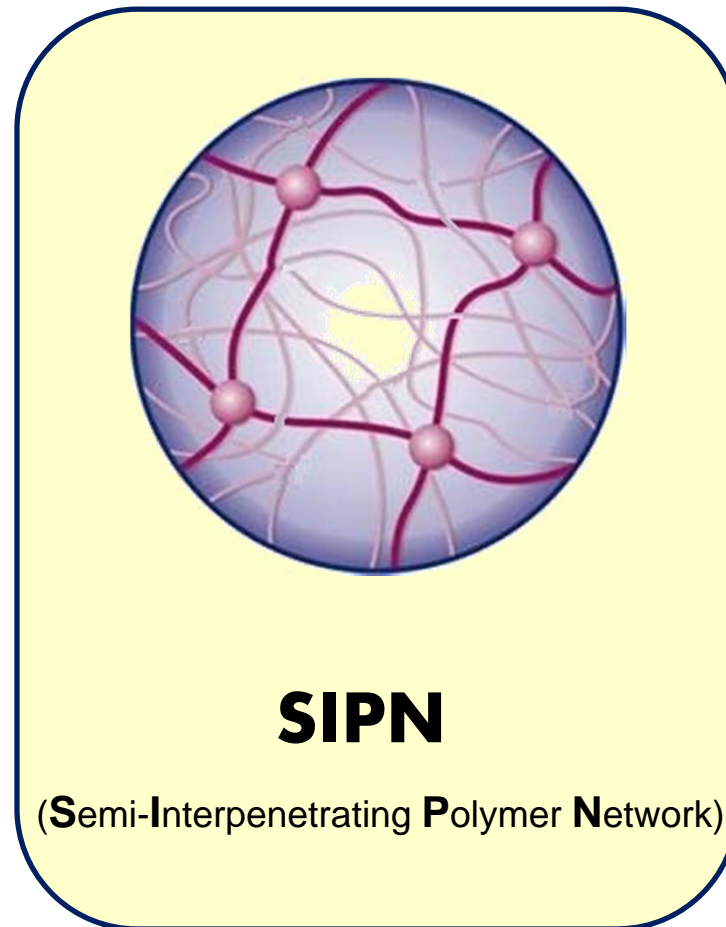
Outline



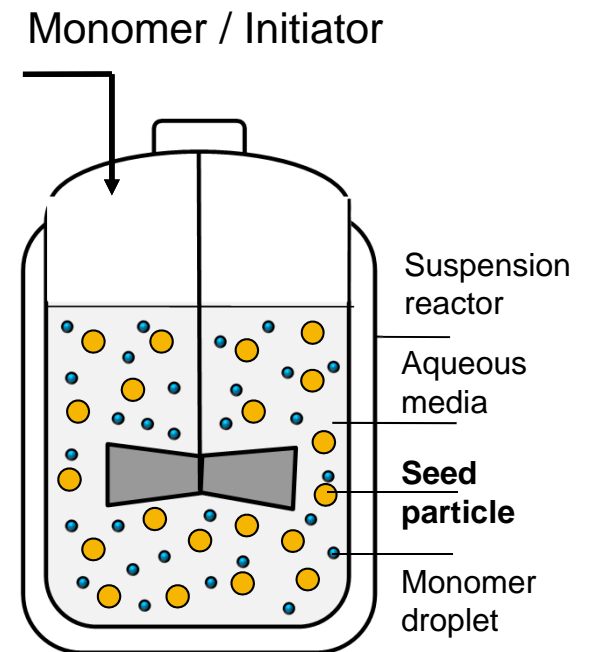
- Project review and problem introduction
- A Two-stage Algorithm
 - Parameter estimation from multiple data sets
 - Optimization under uncertainty with multi-scenario formulation
- An Illustrative example
- Current direction
- Summary

Project Review (1)

Strong & flexible

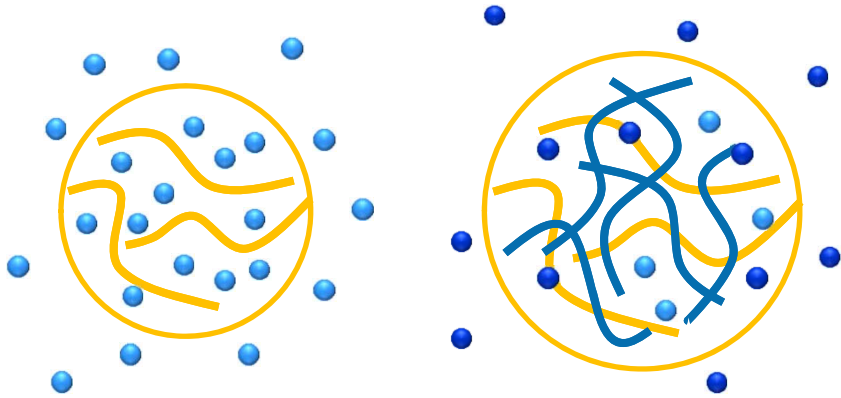



Low productivity & difficult to control



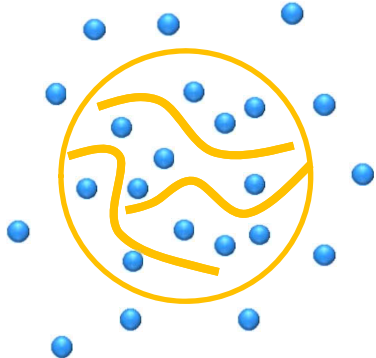
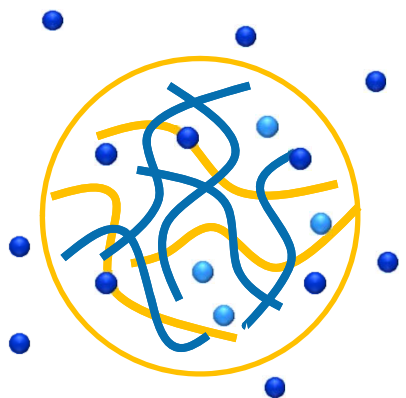

Project Review (2)



<p>Process Stages</p>	 <p style="text-align: center;">Swelling Polymerization</p>	 <p style="text-align: center;">Crosslinking</p>
<p>Features</p>	<p style="text-align: center;"><i>Complex diffusion; single component reaction</i></p>	<p style="text-align: center;"><i>Complex composite networking reaction</i></p>
<p>Modeling</p>	<p style="text-align: center;">Particle Growth model</p>	<p style="text-align: center;">Semi-IPN kinetic model</p>
<p>Control variables</p>	<ul style="list-style-type: none"> • Monomer feeding rate • Initiator feeding rate 	<ul style="list-style-type: none"> • Initial polymer • Monomer concentration • Initiator concentration • Holding temperature • Holding duration
<p>Optimization Approach</p>	<p style="text-align: center;">Dynamic Optimization</p>	<p style="text-align: center;">Surrogate Model</p>

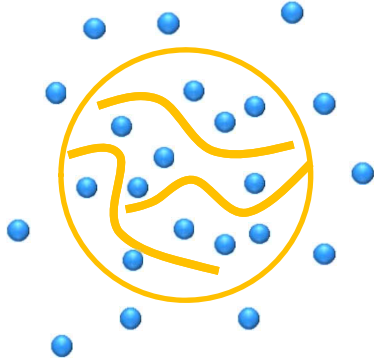
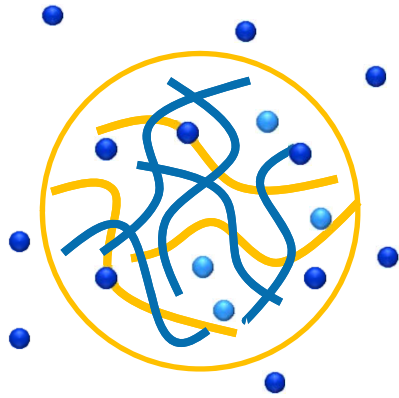

Project Review (2)



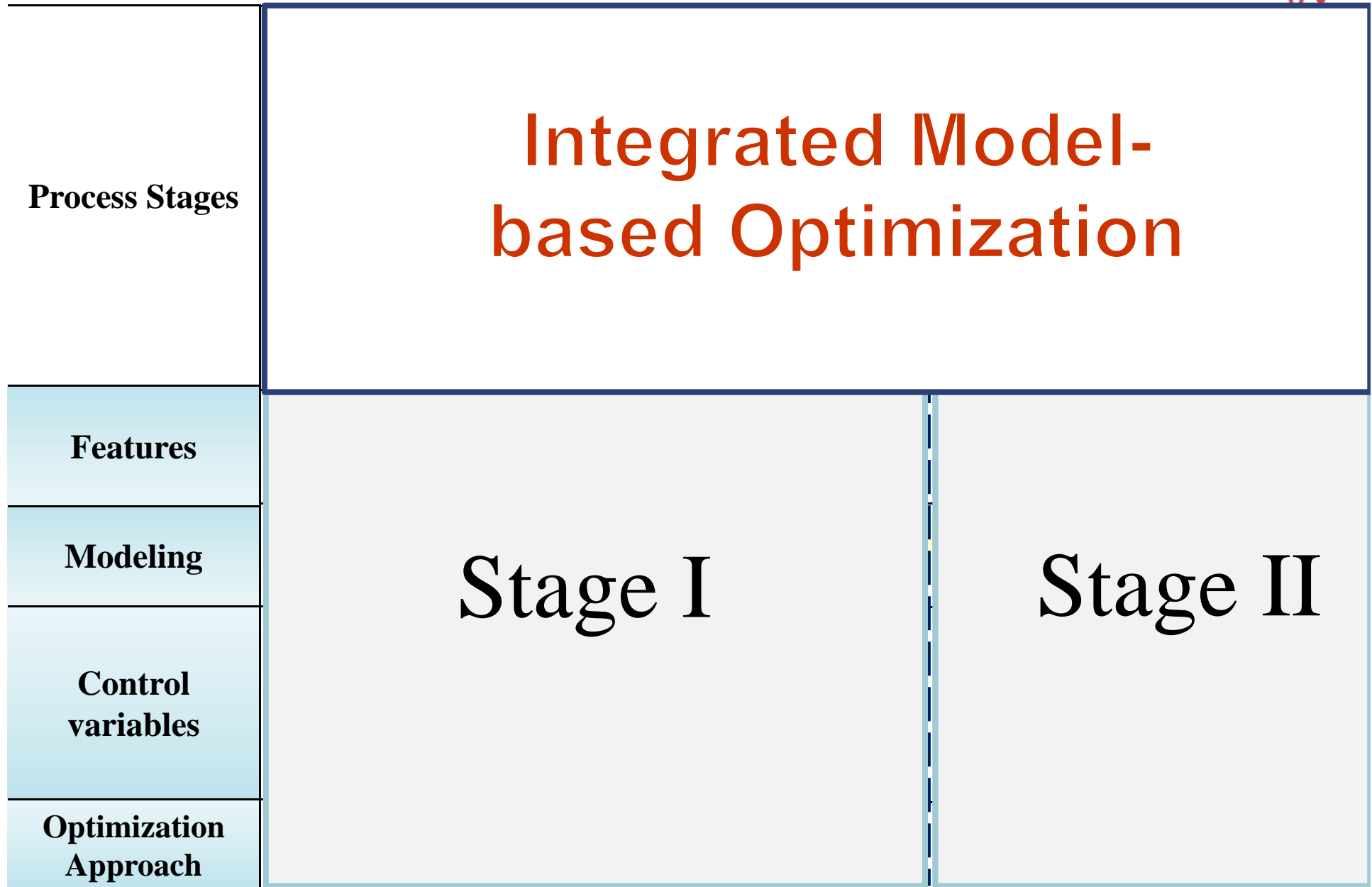
<p>Process Stages</p>	 <p>Swelling</p>  <p>Polymerization</p>	 <p>Crosslinking</p>	
<p>Features</p>	<h2>Stage I</h2>		<p><i>Complex composite networking reaction</i></p>
<p>Modeling</p>			<p>Semi-IPN kinetic model</p>
<p>Control variables</p>			<ul style="list-style-type: none"> • Initial polymer • Monomer concentration • Initiator concentration • Holding temperature • Holding duration
<p>Optimization Approach</p>			<p>Surrogate Model</p>

Project Review (2)



Process Stages	 Swelling	 Polymerization	 Crosslinking	
Features	Stage I		Stage II	
Modeling				
Control variables				
Optimization Approach				

Project Review (2)



New Challenges



- Continuous effect for process improvement
- **Improve model reliability**
 - Additional information acquisition
 - Update model / parameters
- **Improve solution robustness**
 - Uncertainty consideration
 - Optimization under uncertainty

Multi-scenario Dynamic Optimization



- Parameter estimation from multiple data sets

$$\begin{aligned} \min_{\theta} \quad & \sum_{i=1}^{NS} (y_i - y_i^m)^T \Sigma_i (y_i - y_i^m) \\ \text{s.t.} \quad & y_i = f_i(x_i, \theta) \\ & h_i(x_i, \theta) = 0 \end{aligned}$$

- Dynamic optimization under uncertainty

$$\max_{u, v, \tau} E_{\theta} \{ \Phi(\dot{x}, x, y, u, v, \tau; \theta) \} = \max_{u, v, \tau} \int_{\theta \in \Theta} \Psi(\theta) \Phi(\dot{x}, x, y, u, v, \tau; \theta) d\theta$$

$$\text{S.t.} \quad J_0(\dot{x}(0), x(0), y, u(0), v, \tau; \theta) = 0$$

$$h(\dot{x}, x, y, u, v, t; \theta) = 0,$$

$$g(\dot{x}, x, y, u, v, t; \theta) \leq 0,$$

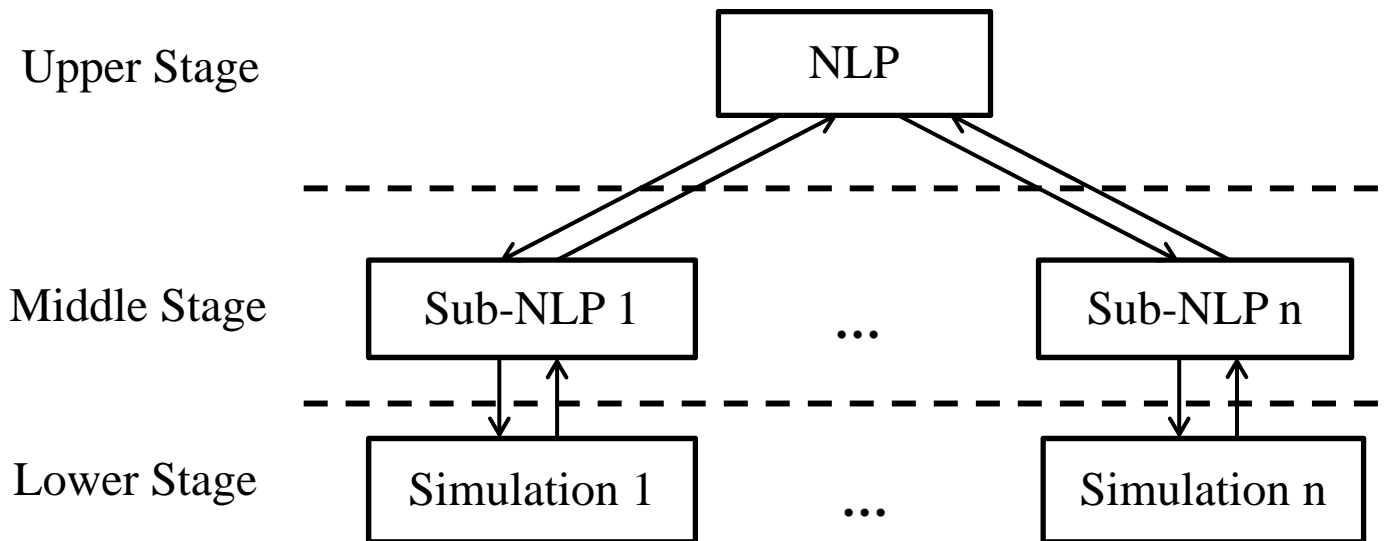
Current Researches (1)



- Sequential approaches

(Faver 2003):

Computationally expensive
for derivative evaluation



- [Anderson 1978], [Rod 1980], [Reilly 1981], [Dovi 1989], [Kim 1990],

Current Researches (2)



- Simultaneous approach

(Zavala and Biegler 2007)

Difficult for highly nonlinear, ill-condition problem

$$\begin{bmatrix} W_1 & & & & A_1 \\ & W_2 & & & A_2 \\ & & W_3 & & A_3 \\ & & & \ddots & \dots \\ & & & & W_{NS} & A_{NS} \\ A_1^T & A_2^T & A_3^T & \dots & A_{NS}^T & \delta_1 I \end{bmatrix} \cdot \begin{bmatrix} \Delta v_1 \\ \Delta v_2 \\ \Delta v_3 \\ \vdots \\ \Delta v_{NS} \\ \Delta d \end{bmatrix} = \begin{bmatrix} r_1 \\ r_2 \\ r_3 \\ \vdots \\ r_{NS} \\ r_d \end{bmatrix} \quad W_k = \begin{bmatrix} H_k^l + \delta_1 I & \nabla_{x_k} c_k^l & D_k^T \\ (\nabla_{x_k} c_k^l)^T & -\delta_2 I & 0 \\ D_k & 0 & -\delta_2 I \end{bmatrix}$$

where

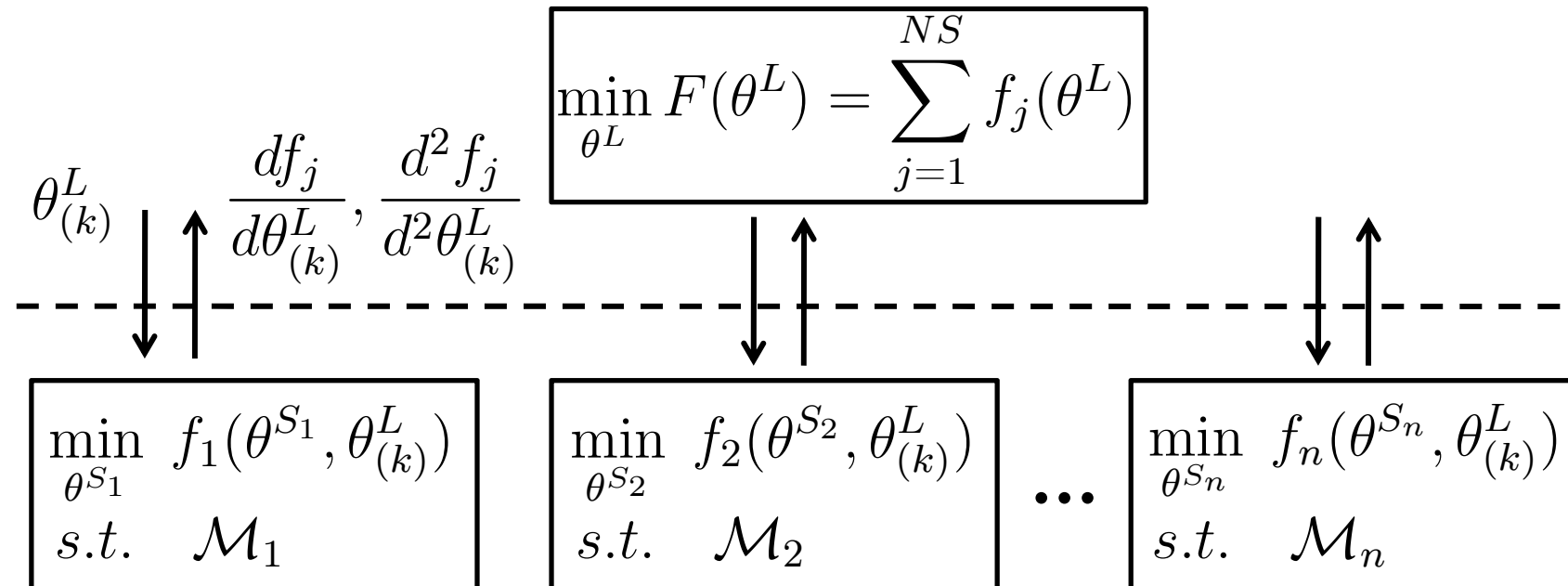
$$r_k^T = -[(\nabla_{x_k} \mathcal{L}_k^l)^T, (c_k^l)^T, (D_k x_k^l - \bar{D}_k d^l)^T], \quad \Delta v_k^T = [\Delta x_k^T \quad \Delta \lambda_k^T \quad \Delta \sigma_k^T], \quad A_k^T = [0 \quad 0 \quad -\bar{D}_k^T],$$

Schur complement
$$[\delta_1 I - \sum_{k=1}^{NS} A_k^T (W_k)^{-1} A_k] \Delta d = r_d - \sum_{k=1}^{NS} A_k^T (W_k)^{-1} r_k$$

[Tjoa and Biegler 1991, 1992]

[Gondzio and Gothrey 2005, Gondzio and Sarkissian 2003]

A Two-Stage Algorithm



- Efficient algorithm for better behaved large inner problem
- Robust solver for well-conditioned small outer problem

Sensitivity from Inner Optimization Problem



- **“As-NMPC”**

Features: NLP sensitivity evaluation

- At the solution point, the primal-dual system satisfies

$$\phi(s_*(\eta), \eta) = 0$$

- Applying the implicit function theorem

$$\bar{K}_*(\eta_0) \frac{\partial s_*}{\partial \eta} = - \frac{\partial \phi(s_*(\eta_0), \eta_0)}{\partial \eta}$$

Substitute the right hand side with “I” at the desired parameter constraints

Exact gradient information is conveniently available at the optimal point

Sensitivity from Inner Optimization Problem



- **Hessian evaluation**

- When Hessian information is required, Hessian-vector product is computed

- **Forward difference**

$$H(x) \cdot v \approx \frac{G(x + \epsilon v) - G(x)}{\epsilon}$$

- **Central difference**

$$H(x) \cdot v \approx \frac{G(x + \epsilon v) - G(x - \epsilon v)}{2\epsilon}$$

Exact Hessian-vector product (Pearlmutter, 1994)

Operator $\mathcal{R}\{f(x)\} = \left. \frac{\partial f(x + \epsilon v)}{\partial \epsilon} \right|_{\epsilon=0}$

$$\mathcal{R}\{f'(x)\} = Hv, \quad \mathcal{R}\{x\} = v \quad \text{Apply } \mathcal{R}\{\} \text{ to Gradient equation}$$

Outer Optimization Problem



- Solvers:
 - Bound constrained optimization algorithms
 - L-BFGS-B
 - A limited-memory quasi-Newton code for bound-constrained optimization
 - TRON
 - Trust region Newton method for the solution of bound-constrained optimization problems.
 - ACO
 - Adaptive cubic overestimation
 - ...

An Illustrative Example



- Parameter Estimation from Multiple data sets

First-order Irreversible Chain reaction



$$\frac{dy_A}{dt} = -k_1 y_A$$

$$\frac{dy_B}{dt} = k_1 y_A - k_2 y_B$$

Assume k_2 is a Linking parameter, k_1 is a separate parameter.
20 data sets were generated from model simulation.

Outer problem solved in TRON, converged in 3 iterations.
Inner problem solved in As-NMPC converged in 6 iterations in average.

The same optimal solution is found at the optimal.

Current Direction



- Reduce kinetic parameter uncertainty by multi-scenario parameter estimation
- Optimization of operation condition under uncertainty
- Investigation of efficient algorithm for outer optimization problem
- Pilot plant study for optimal solution
- Extension of model application for broader products

Summary



- Multi-scenario optimization for dynamic system is often desired but challenging.
- Current sequential and simultaneous algorithms have limitations in terms of efficiency and robustness.
- A two-stage algorithm is proposed which takes advantage of efficient interior-point method and robust bound constraint algorithm.
- Small test problems are studied. Application to the process model is planned.

Thank You !

